PRT

trend®
routing technology

SAFETY

Observe the safety regulations in the instruction manual of the Power Tool to be used or connected to this attachment. Also observe any applicable additional safety rules. Read the following safety instructions before attempting to operate this product.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE.

The attention of UK users is drawn to The Provision and Use of Work Equipment Regulations 1998, and any subsequent amendments.

General

- Disconnect power tool, when not in use. Before servicing and when changing accessories such as cutters. Disconnect power tool and attachment from power supply. Ensure the machine is switched off before plugging tool in or connecting to a power supply.
- Always mount the power tool, accessory or attachment in conformity with the present instructions.
- Keep children and visitors away. Do not let children or visitors touch the tool, accessory or attachment. Keep children and visitors away from work area.
- Make the workshop child proof with padlock and master switch.
- Dress properly. Do not wear loose clothing or jewellery, they can be caught in moving parts. Rubber gloves and non-skid footwear is recommended when working outdoors. Wear protective hair covering to contain long hair.
- Consider working environment. Do not use the product in the rain or in a damp environment. Keep work area well lit. Do not use power tools near gasoline or flammable liquids. Keep workshop at a comfortable temperature so your hands are not cold.
- The accessory or attachment must be kept level and stable at all times.
- Keep work area clean. Cluttered workshops and benches can cause injuries
- Use the attachment with the power tools and accessories specified in this manual only. Do not force the tool or attachment to do a job for which it is not designed.
- Secure idle tools. When not in use, tools should be stored in a dry and high or locked up place, out of reach of children.
- For best control and safety use both hands on the power tool and attachment. Keep both hands away from cutting area. Always wait for the spindle and cutter to stop rotating before making any adjustments.
- Always keep guards in place and in good working order.
- Remove any nails, staples and other metal parts from the workpiece.
- Maintain tools and cutters with care. Keep cutters sharp and clean for better and safer performance. Do not use damaged cutters. Follow instructions for lubricating and changing accessories. Keep handles dry, clean and free from oil and grease.
- Maintain accessories. Do not use damaged accessories. Only use accessories recommended by the manufacturer.
- Check damaged parts. Before operation inspect the attachment, the power tool, the cable, extension cable and the plug carefully for signs of damage. Check for alignment of moving parts, binding, breakage, mounting and any other conditions that may effect its operation. Have any damage repaired by an Authorised Service Agent before using the tool or accessory.
- Do not use tool if switch does not turn it on or off. Have defective switches replaced by an Authorised Service Agent.
- Don't over reach. Keep proper footing and balance at all times.
- Don’t abuse the cable. Never carry power tool or accessory by cord or pull it to disconnect from the socket. Keep cord from heat, oil and sharp edges. Always trail the power cord away from the work area.
- Connect dust extraction equipment. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.
- Check all fixing and fastening nuts, bolts and screws before use to ensure they are tight and secure. Periodically check when machining over long periods.
- Stay alert. Watch what you are doing. Use common sense. Do not operate tools when you are tired, under the influence of drugs or alcohol.
- Personal Protective Equipment (PPE). All PPE must meet current UK and EU legislation.
- Do not leave tools running unattended. Do not leave tool until it comes to a complete stop.
- Always clamp workpiece being machined securely.

Routing Safety

- Disconnect router power tool. When not in use, before servicing and when changing accessories such as cutters, disconnect router and attachment from power supply.
- Ensure router cutter has stopped rotating before changing it. Never use the spindle lock as a brake.
- Remove adjusting keys and spanners. Form the habit of checking to see that keys and adjusting spanners are removed from the router tool, cutter and attachment before turning router on. Make sure cutter can rotate freely.
- Check all ball bearing and blade fixing screws before use to ensure they are tight and secure. Periodically check when machining over long periods.
- When using a template guide bush ensure it cannot come into contact with collet and nut.
- Noise. Take appropriate measures for the protection of hearing if the sound pressure of

85dB(A) is exceeded. Routing sound pressure may exceed 85dB(A), so ear protection must be worn.

- Eye protection. Wear safety goggles, spectacles or visors to protect the eyes from ejected waster particles.
- Respiratory protection. Wear a face or dust mask, or powered respirator. Dust masks/filters should be changed regularly.
- Do not switch router on with the cutter touching the workpiece.
- The direction of routing must always be opposite to the cutter's direction of rotation.
- After work, release the router plunge and allow spindle to stop rotating before putting machine down.
- Check before cutting that there are no obstructions in the path of the router. When cutting through the full thickness of the workpiece, ensure there are no obstacles beneath workpiece, and that a sacrificial work surface is used.

Additional Safety Rules For Router Cutters

- Cutting tools are sharp. Care should be taken when handling them.
- Always use cutters with a shank diameter corresponding to the size of the collet installed in your tool.
- Always run router cutters at the spindle speed recommended and marked accordingly. Ensure cutter has reached correct speed before entering workpiece. Recommended speeds can be found on the packaging, in cutter instructions or in the Trend Routing Catalogue.
- Always use router cutters in a router. Router cutters must not be used in a drill. Drill and boring bits must not be used in a router.
- Never use cutters with a diameter exceeding the maximum diameter indicated in the technical data.
- Do not drop cutters or knock them against hard objects. Do not use cutters that are damaged.
- Cutters should be kept clean. Resin build up should be removed at regular intervals with Resin Cleaner®. The use of a dry lubricant (Trendicote® PTFE) will act as a preventative. Do not use PTFE spray on plastic parts.
- Cutter shanks should be inserted into the collet to the mark line on the shank. This ensures that at least 3/4 of the shank length is held in the collet. Do not over-tighten the collet nut as this will score the shank and create a weakness and fracture point.
- Observe the correct assembly instructions in the router instruction manual for fitting the collet and nut. Observe the router power tool manual instructions on fitting cutters correctly.
- It is advisable to periodically check the collet and collet nut. A worn, distorted or damaged collet can cause vibration and damage the shank, and should be replaced. Worn collet nuts should be replaced.
- Do not take deep cuts in one pass; take several shallow or light passes to reduce the side load applied to the cutter. Too deep a cut in one pass can stall the router.
- Very small diameter cutters must be handled and used with care.
- Always return cutter to its packaging after use.

Using Routers In A Fixed Position

- After work, release the router plunge to protect the cutter.
- Always use a push-stick or push-block for last 300mm of the cut.
- Whenever possible use a work holding device or jig to secure component being machined.
- Ensure attachment is securely fitted to the workbench, with table surface at approximately hip height.
- Ensure a No-Volt Release Switch is fixed to or adjacent to the attachment and that it is used correctly.
- Check the direction of the workpiece is always opposite to the cutter's direction of rotation.
- Do not use awkward or uncomfortable hand positions.
- Do not reach underneath table or put your hands or fingers at any time in the cutting path while tool is connected to a power supply.

Useful Advice When Routing

- Judge your feed rate by the sound of the motor.
- Feed the router at a constant feed rate. Too slow a feed rate will result in burning.
- Take many light passes rather than one deep cut to reduce the side load applied to both router and router cutter.
- Trial cuts should be made on waste material before starting any project.
- When using some attachments including a router table or dovetail jig, the use of a fine height adjuster is highly recommended.
- When using a template guide bush, ensure there is sufficient clearance between cutter tip and inside each of bush. Ensure cutter and guide bush are concentric.

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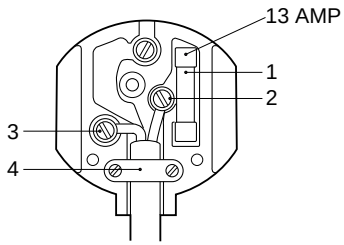
ELECTRICAL SAFETY

Mains Plug Replacement (UK & Ireland only)

Always check the condition of the cable and plug before starting with your work.

Should your mains plug need replacing and you are competent to do this, proceed as instructed below. If you are in doubt, contact an authorised Trend repair agent or a qualified electrician.

- Disconnect the plug from the supply.
- Cut off the plug and dispose of it safely; a plug with bared copper conductors is dangerous if engaged in a live socket outlet.
- Only fit 13 Amperes BS 1363A approved plugs fitted with a 13 Amp A.S.T.A approved BS 1362 fuse (1).
- The cable wire colours, or a letter, will be marked at the connection points of most good quality plugs. Attach the wires to their respective points in the plug (see below). Brown is for Live (L) (2) and Blue is for Neutral (N) (3).
- Before replacing the top cover of the mains plug ensure that the cable restraint (4) is holding the outer sheath of the cable firmly and that the two leads are correctly fixed at the terminal screws.



For 115V units with a power rating exceeding 1500W, we recommend to use a plug to BS4343 standard.

Never use a light socket. Never connect the live (L) or neutral (N) wires to the earth pin marked E or ⏚

Using an Extension Cable

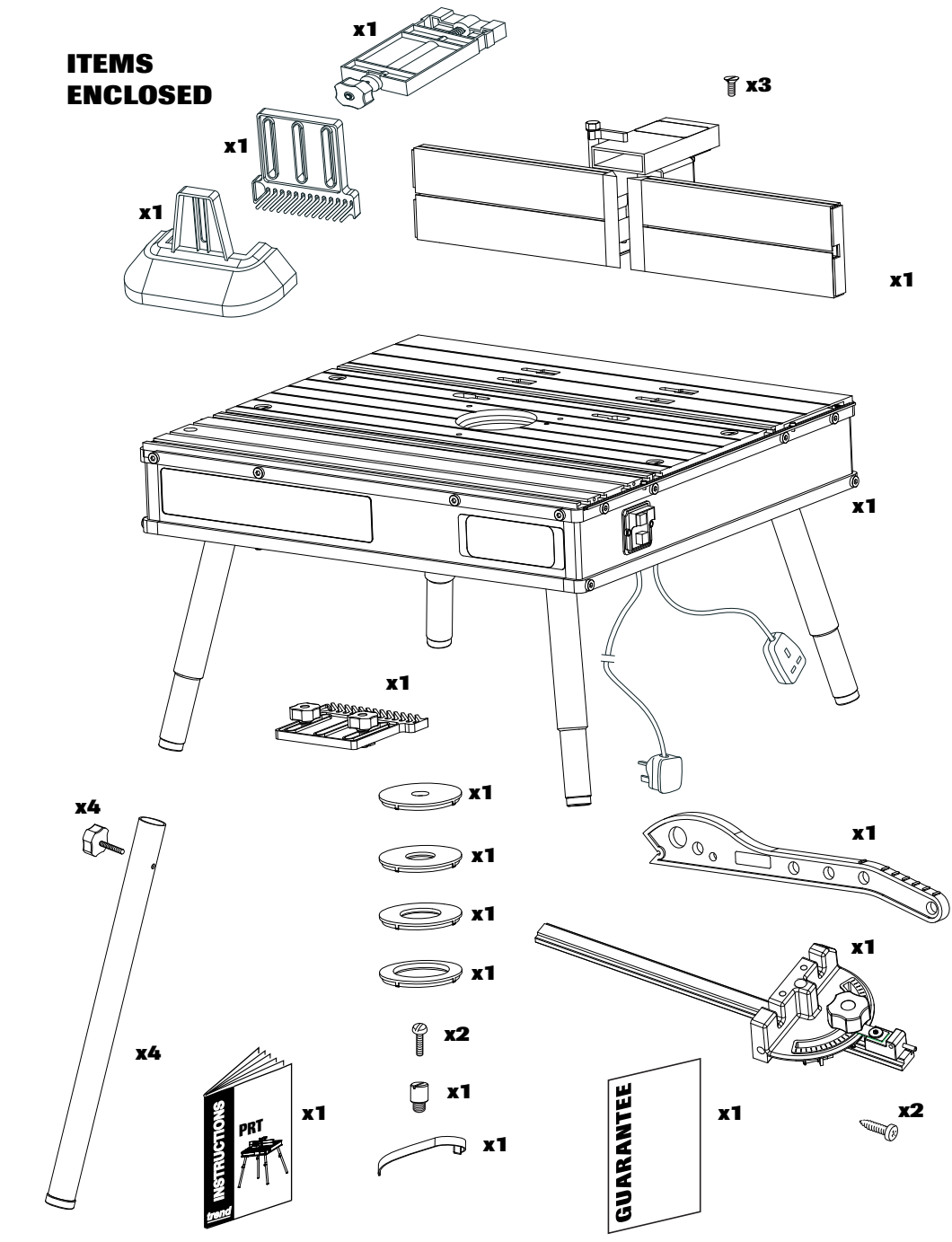
- If an extension cable is required, use an approved triple core extension cable suitable for the power input of this tool (see technical data). The minimum conductor size is 1.5mm².
- When using a cable reel, always unwind the cable completely.
- Also refer to the table below.

Cable Rating (Amperes)

Cable Length (M)	Voltage 115V	Voltage 240V
7.5	15A	6A
15	15A	6A
25	20A	6A
30	25A	6A
45	25A	10A
60	25A	15A

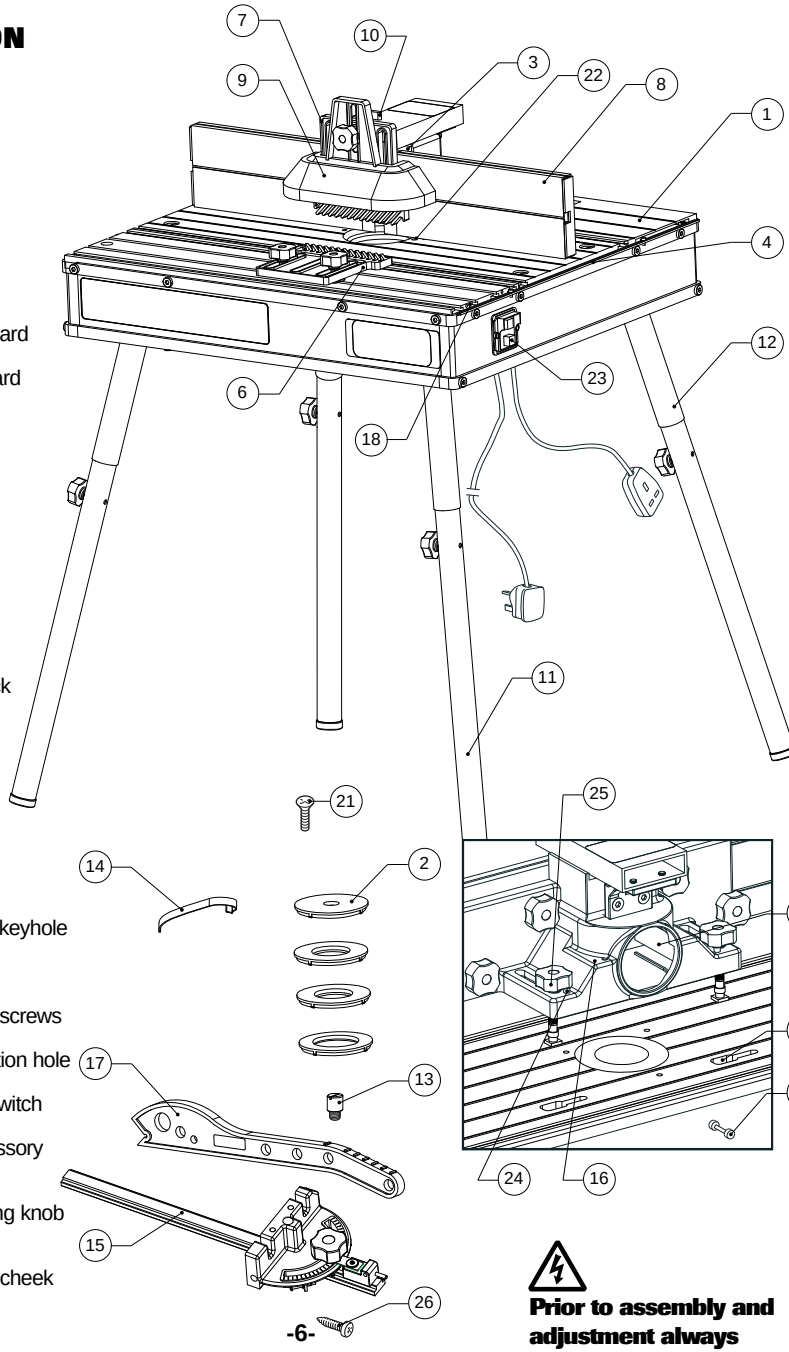
Conductor size (mm²)	Cable rating (Amperes)
0.75	6
1.00	10
1.50	15
2.50	20
4.00	25

ITEMS ENCLOSED



DESCRIPTION OF PARTS

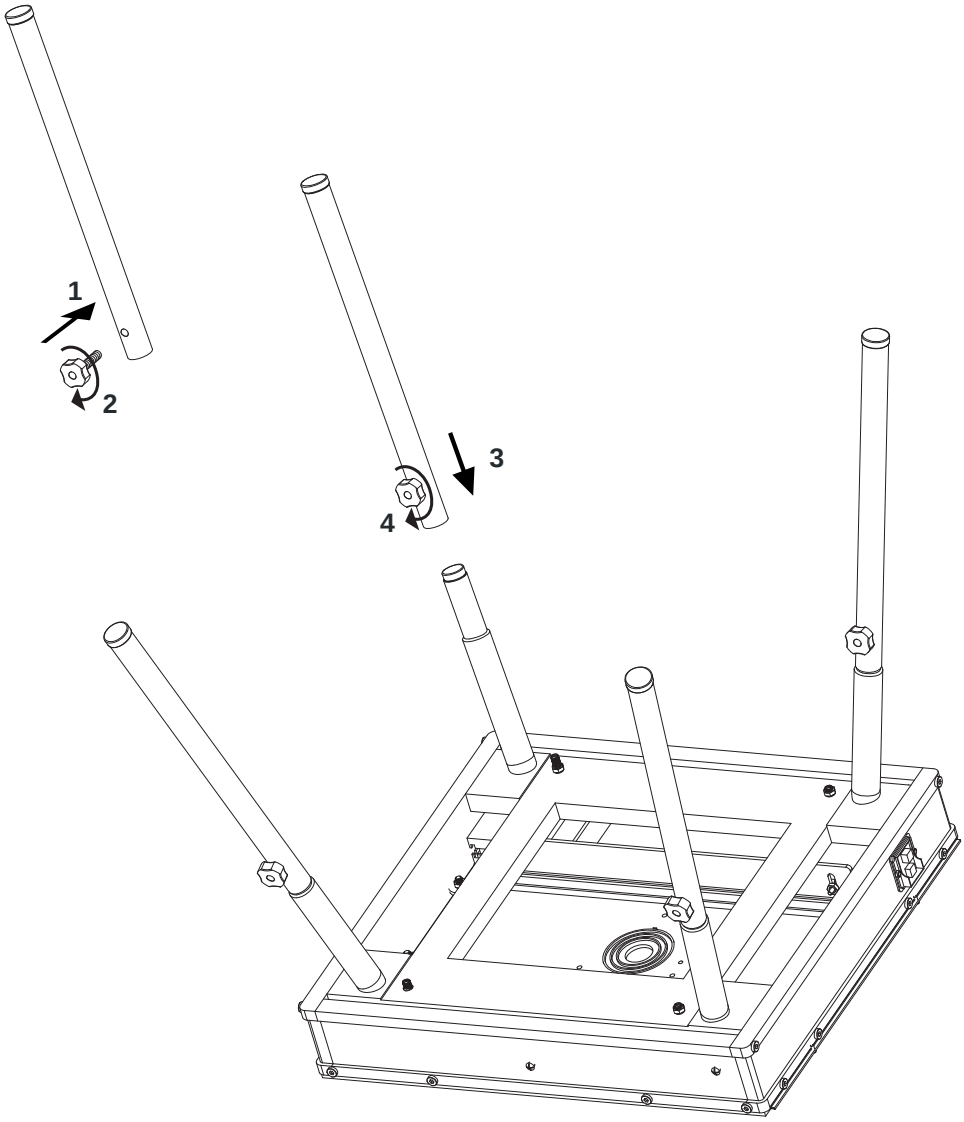
1. Table top
2. Insert rings
3. Back fence
4. Scale
5. Dust port
6. Side pressure guard
7. Top pressure guard
8. Fence cheek
9. Guard
10. Pivot guard lock
11. Floor legs
12. Bench legs
13. Lead on pin
14. Router trigger lock strap
15. Mitre fence
16. Lead on pin park
17. Pushstick
18. Mitre fence slot
19. Back fence slots/keyhole
20. Push stick park
21. Router clamping screws
22. Lead on pin location hole
23. No volt release switch
24. Back fence accessory fixing point
25. Back fence locking knob and bolt
26. Mitre fence false cheek fixing screws



Prior to assembly and adjustment always unplug the router table.

ASSEMBLY

Fitting Legs



Router Compatibility See machine screw illustrations on opposite page.

Three machine screws (B) are supplied as standard with the PRT table

Make	Router Model	Screw x Qty
TREND	T3, T5, T5 Mk2	B X 2
TREND	T9	B X 3
B&Q PERFORMANCE	PRO2050R	B X 3
BOSCH	GOF1600A, 1700ACE	B X 3
CMT	CMT1E	B X 3
DEWALT	DW613, 614, 615	B X 2
DEWALT	DW624, 625E	B X 3
DRAPER	PT1200V	B X 2
ELU	MOF96(E) MK2.	B X 2
ELU	MOF131, 177(E) Mk2	B X 3
FELISATTI	R346EC	B X 3
MAKITA	RP0910, 1110C	B X 2
PERLES	OF808(E) >1999	B X 2

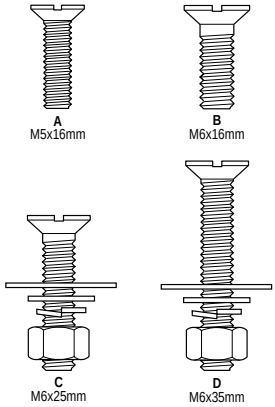
The following machines require a machine screw pack accessory ref. FIX/KIT/2 (not supplied with table)

Make	Router Model	Screw x Qty	Csk Size & Hole
AXMINSTER	AW127R●■	C X 2	13mm X 6mm
ATLAS COPCO	OFSE850●■, 1000●■, OFS50●■, OFE710●■	C X 2	13mm X 6mm
BOSCH	GOF900ACE■, 1300A■, 2000CE	D X 3	13mm X 6mm
B&Q PERFORMANCE	PRO1250R■	B X 3	13mm X 6mm
CASALS	FT750■, 1000E■ 2000VCE■	C X 3	13mm X 6mm
DRAPER	R850V■	C X 2	13mm X 6mm
ELU	MOF96(E) MK1●■, OF97(E)	C X 2	13mm X 6mm
FELISATTI	TP245(E)●■	C X 2	13mm X 6mm
FESTO	OF2000(E)●	C X 2	13mm X 6mm
FLEX	OFT3121VV■	C X 2	13mm X 6mm
FREUD	FT1000E■,FT2000E■	B X 3	13mm X 6mm
HITACHI	M8(V)■, M12V)■, M12SA■	A X 4	10mm X 5mm
HOLZHER	2335●■, 2355●■, 2356●■	C X 2	13mm X 6mm
KANGO	R8550S●■	C X 2	13mm X 6mm
MAFELL	LO65E●■	C X 2	13mm X 6mm
MAKITA	3620■	A X 2	10mm X 5mm
MAKITA	3612BR■,3600B■,3612(C)■	A X 4	10mm X 5mm
METABO	OF1612●■, OFE1812●■	C X 2	13mm X 6mm
MILWAUKEE	OFSE1000●■	C X 2	13mm X 6mm
NUTOOL	XP12●■	C X 2	13mm X 6mm
PERLES	OF808(E) <1998●■	C X 2	13mm X 6mm
PORTERCABLE	7539, 7519■	C X 3	13mm X 6mm
POWER DEVIL	PDW5038PR■	C X 2	13mm X 6mm
RYOBI	R150■, R151■,RE155K■	A X 2	10mm X 5mm
RYOBI	R500●, R502●, R600(N)●, RE600(N)●,RE601●	C X 3	13mm X 6mm
TRITON	TRB001■	C X 3	13mm X 6mm
SKIL	1875●■	C X 3	13mm X 6mm
WADKIN	R500●■	C X 3	13mm X 6mm

■ Re-drilling of router base by user required.
● Re-drilling of insert plate by user required.
+ Packing piece 3mm thick required.

Do not mount any power tools not specified on this list.

Screw Selection



Mounting Router to Insert Plate

Invert and stand your router onto a suitable surface. Remove middle extrusion from table by turning cam locks and place it facing upwards onto the base of your router. Screws are supplied for TBC routers, see opposite chart. For other makes of router, re-drilling of the router base or insert plate will be required. Appropriate machine screws will be required, see chart, these are available as an accessory Ref. FIX/KIT/2.

Re-drilling Router Base Only

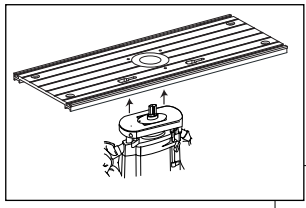
- Invert and stand your router onto a suitable surface.
- Remove middle extrusion from table by turning cam locks and place it facing upwards onto the base of your router.
- Adjust position of the middle extrusion to centralise.
- Ensure that the holes you are about to drill in the base do not interfere with any of the features on the router or any webbings in the casting of the router base. A slight turning of the router may be required to miss such obstructions.
- Mark the centre of the holes onto the base.
- Remove middle extrusion and mark the centre of the holes with a centre punch.
- Drill a hole at these points with a 6mm diameter drill bit.
- Clean up edges of holes if required.

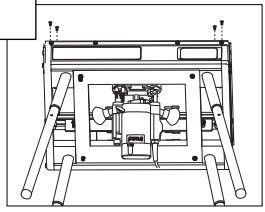
Re-drilling Middle Extrusion Only

- Remove middle extrusion from table by turning cam locks.
- Remove the plastic base of the router. Alternatively a photocopy or an outline of the base can be made of the plastic base instead.
- Align the centre of the middle extrusion to the router base and secure them together.
- Using a centre punch, mark the centres of holes.
- Drill the required hole size with a suitable metal cutting drill bit. Best results will be obtained if your power drill is mounted in a drill stand.
- Countersink the hole with a countersink bit to a depth so the heads of the screws are slightly below the top surface. Clean off any burrs created.

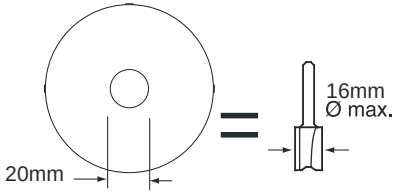
Re-drilling both Middle Extrusion and Router Base

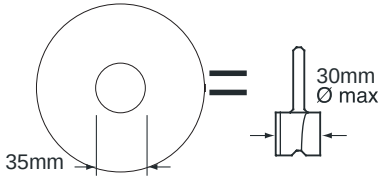
- Invert the router and lay the middle extrusion onto the upturned base.
- Clamp the middle extrusion and router base together with two cramps.
- Ensuring that the drill bit will not foul any webbing or fixtures on the router base, drill with a 6mm diameter metal cutting drill bit into the middle extrusion and through the router base two holes.
- Unclamp the router base and middle extrusion.
- Countersink the middle extrusion holes with a countersink bit to a depth so the screw heads are slightly below the top surface. Clean off any burrs created on both the middle extrusion and router base.

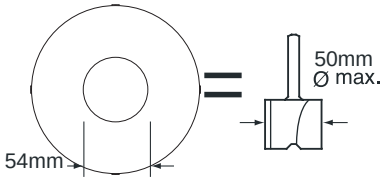


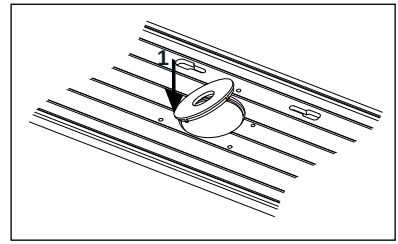


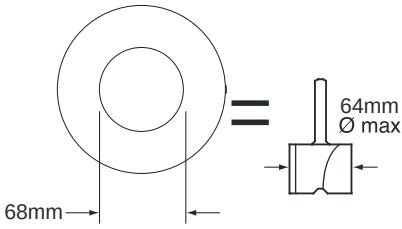
Fitting Insert Rings

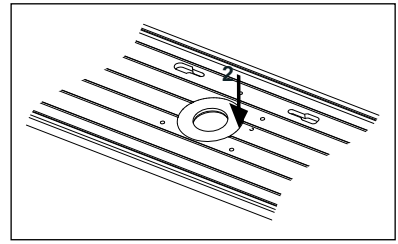


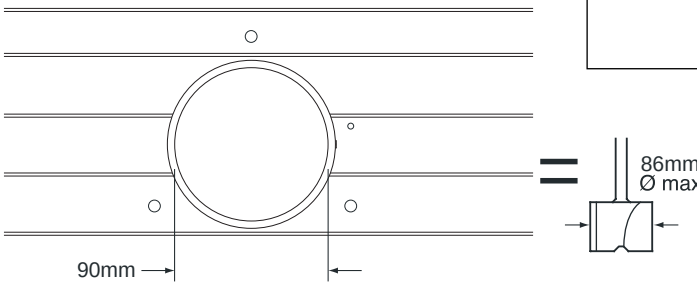




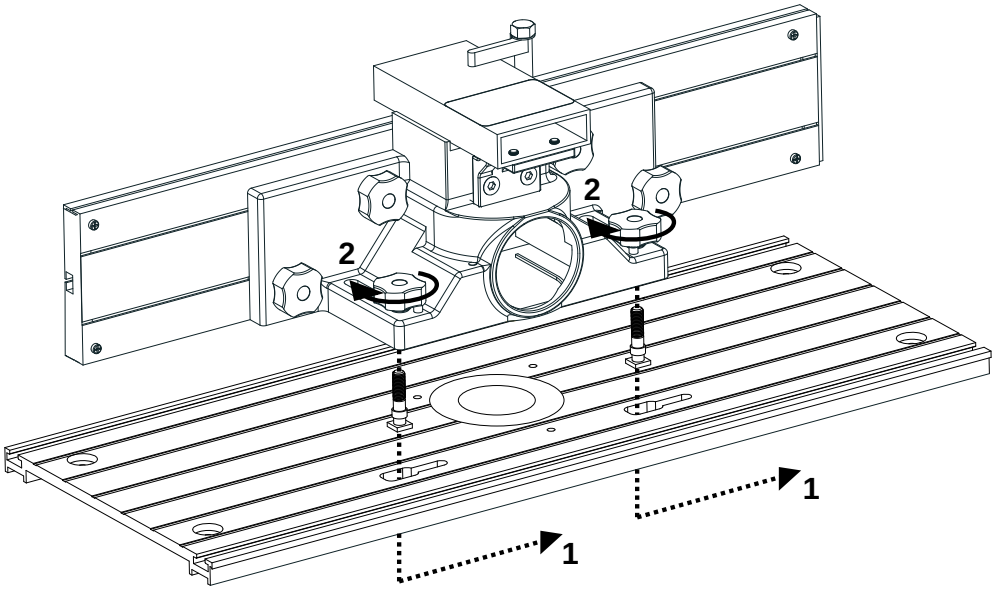




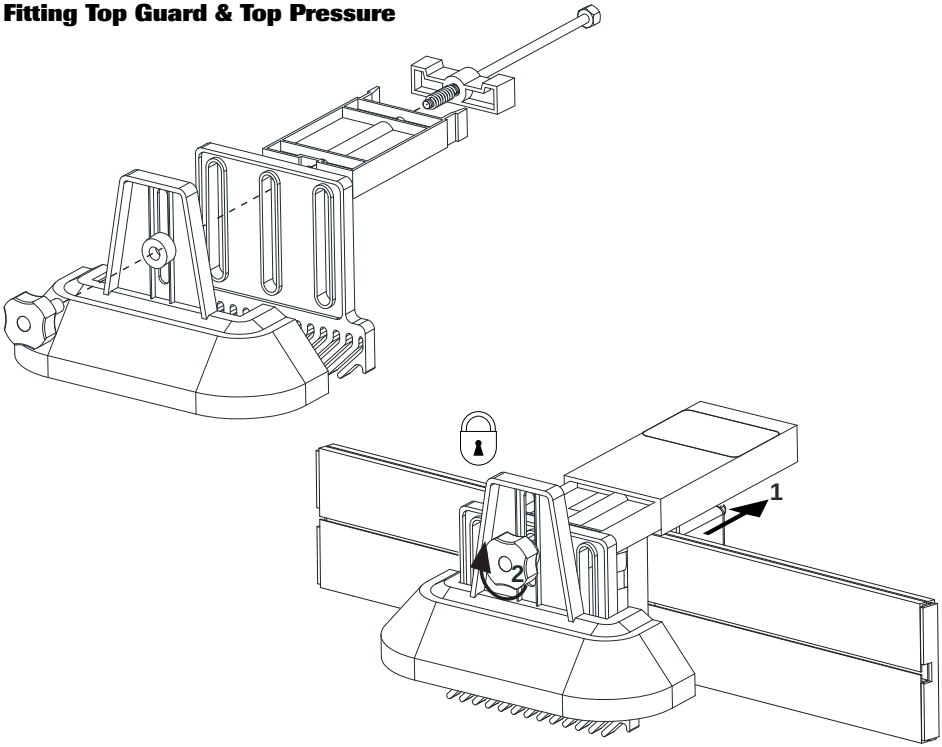


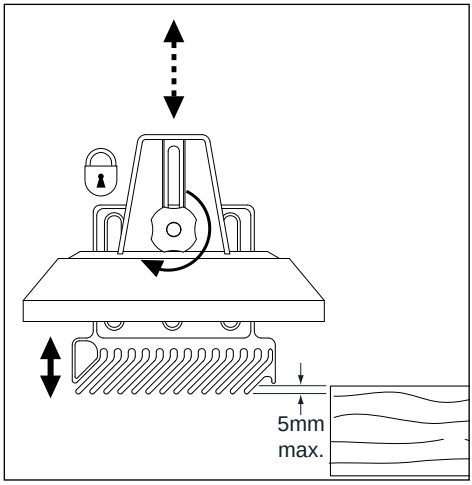


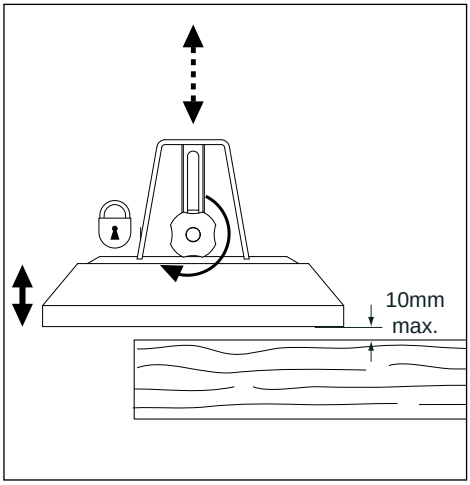
Fitting Back Fence



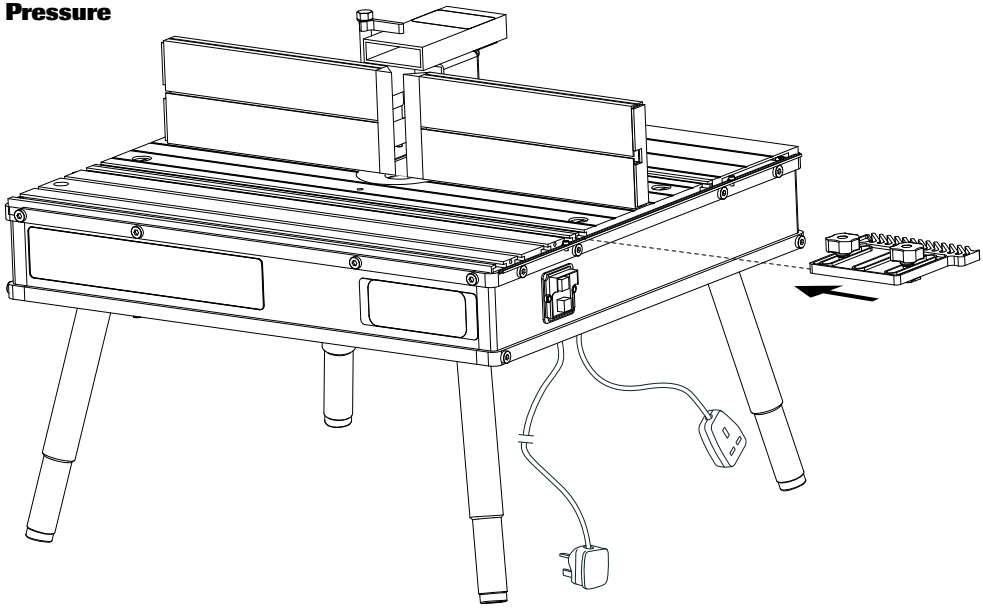
Fitting Top Guard & Top Pressure

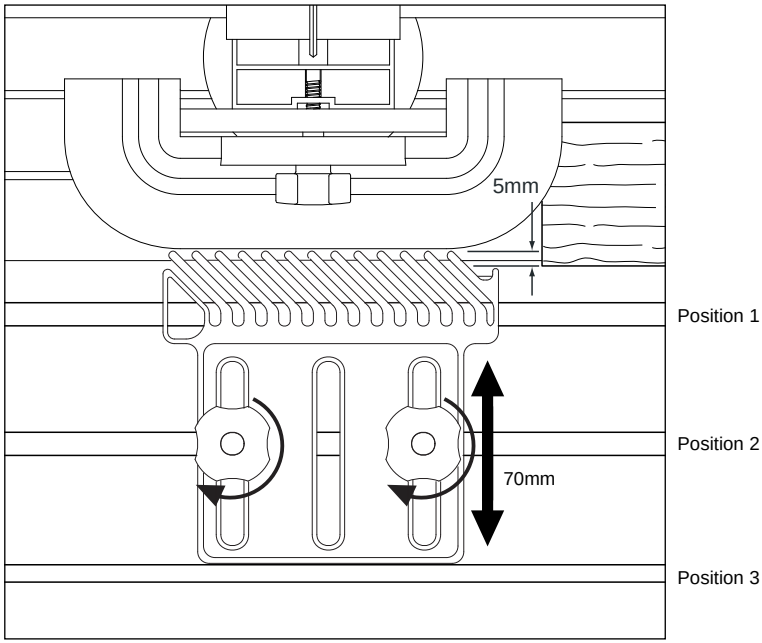




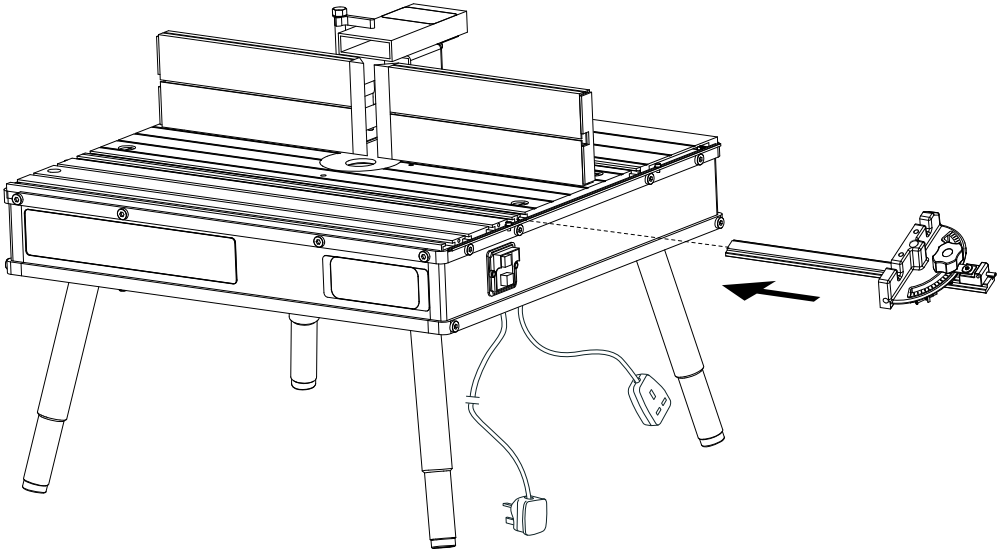


Fitting Side Pressure

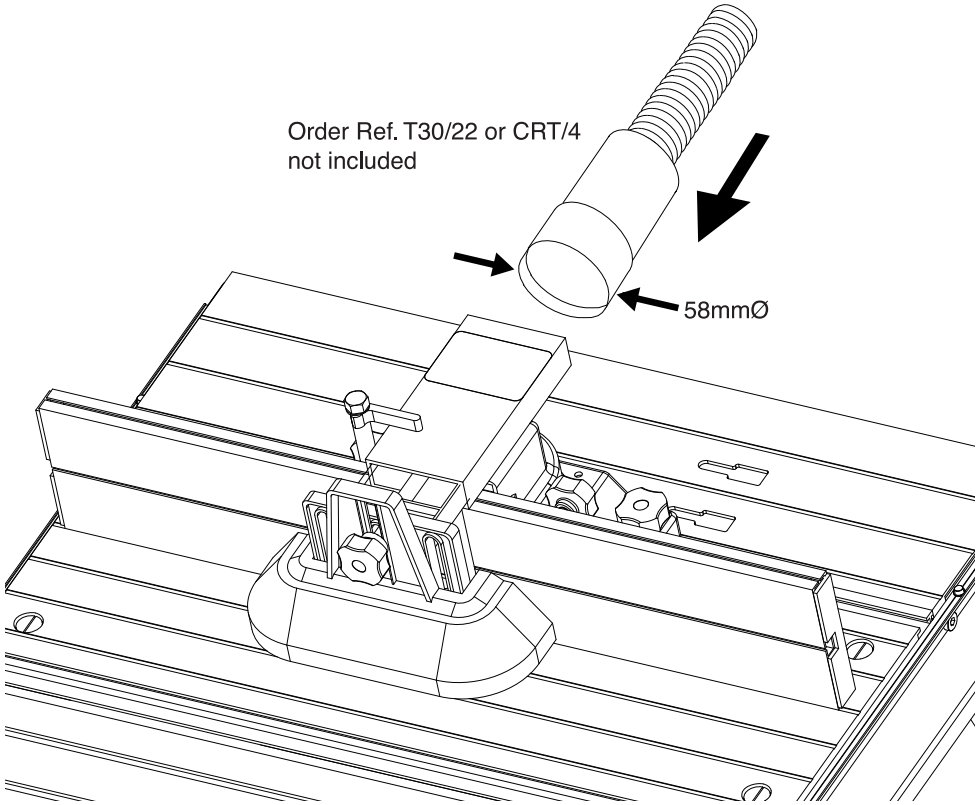




Fitting Mitre Fence



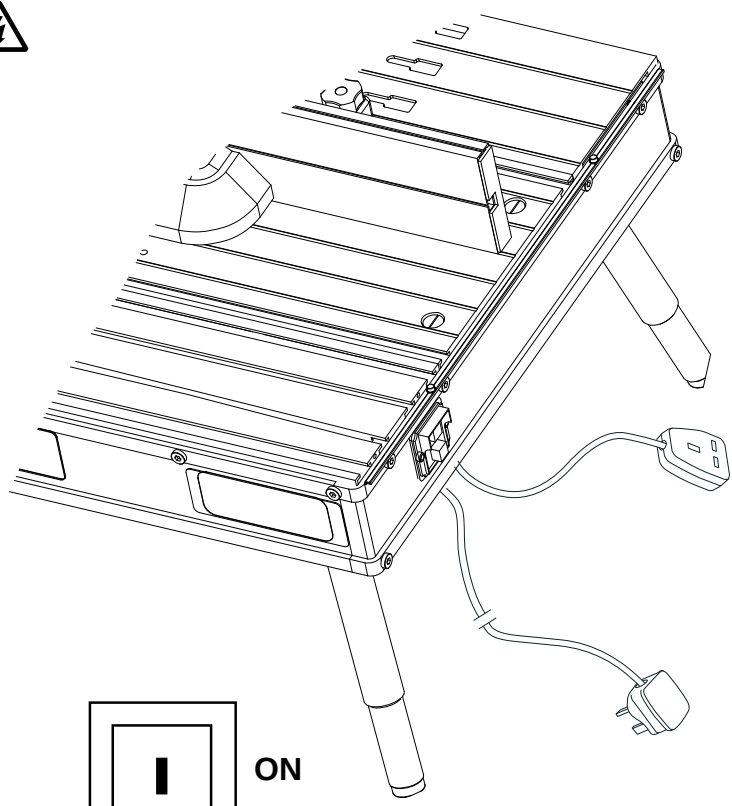
**Dust Extraction –
Fitting Hose**

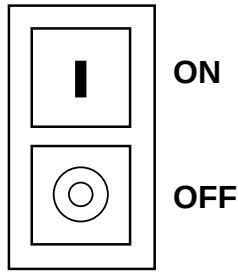


OPERATION

No-Volt Release Switch

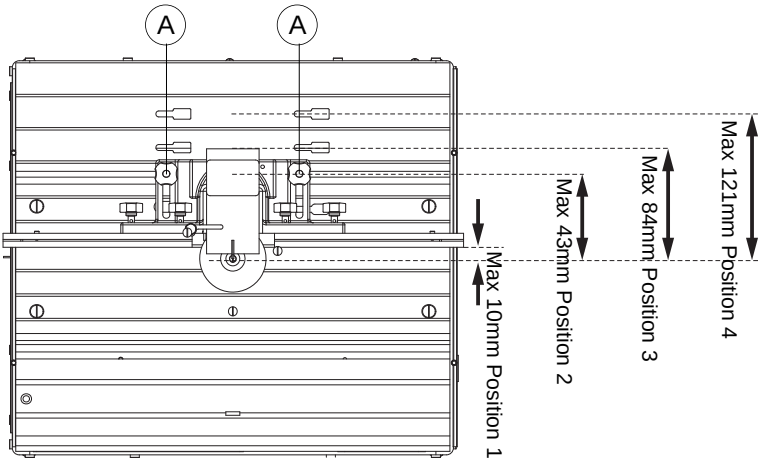
1. Plug machine into trailing socket.
2. Put plug of switch into mains supply.
3. Switch on router
4. Press green button to switch on. To switch off press red button.



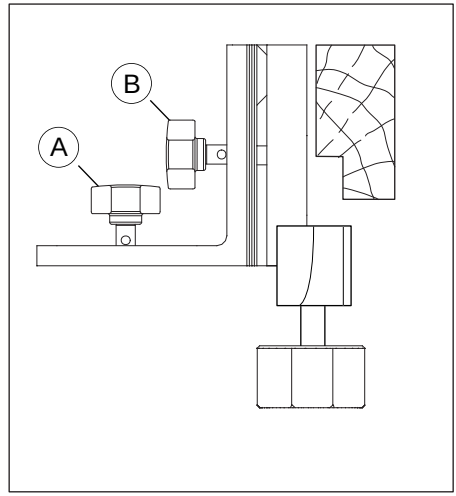


Isolate from power supply when making any adjustments.

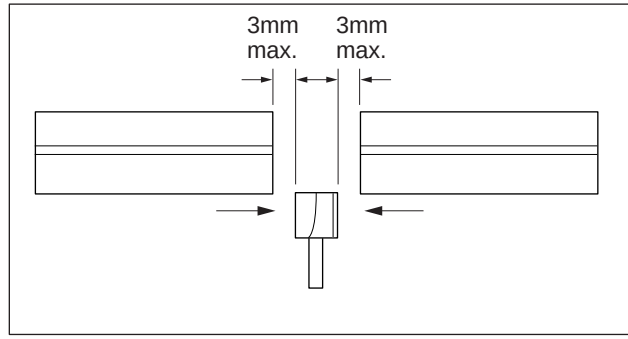
Back Fence Adjustment



1. Adjust back fence position by loosening two knobs (A) and pushing fence forwards or backwards.
2. Lock fence position by tightening the two knobs (A).

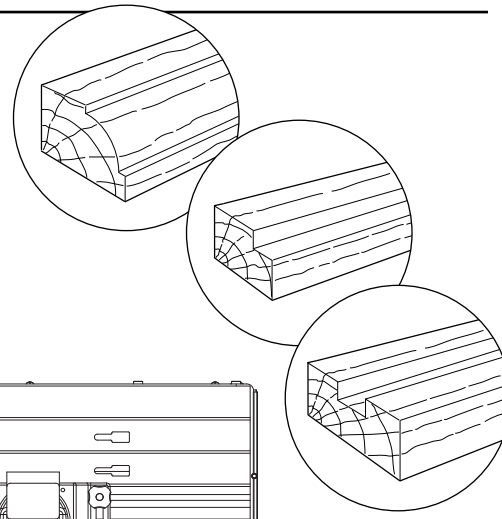


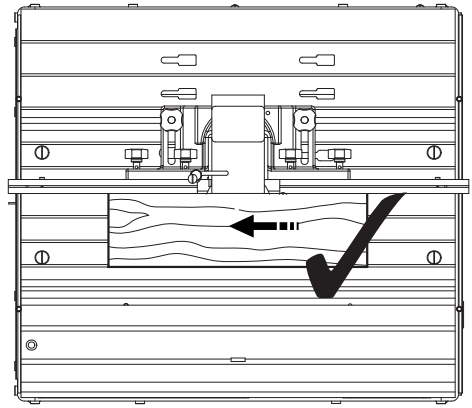
3. To adjust fence cheeks loosen four back knobs (B). Slide cheeks in and out to suit cutter. Leave gap of 3mm.
4. Lock cheeks by tightening four knobs (B).

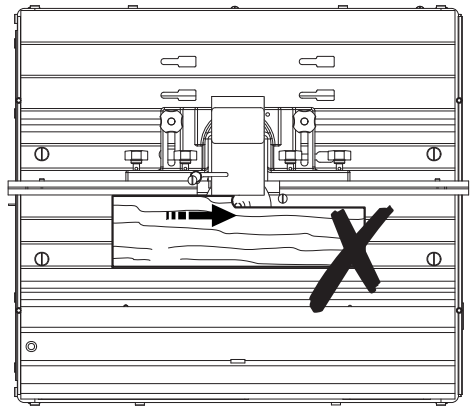


Edge Moulding and Grooving

1. Isolate from power source.
2. Fit cutter.
3. Set back fence position.
4. Set top and side pressures.
5. Fit guard.
6. Check all knobs are tight.
7. Plug into power supply.
8. Switch on.
9. Feed right to left.
10. Switch off.

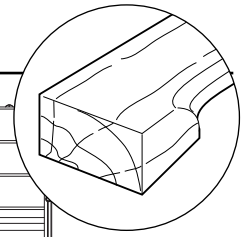


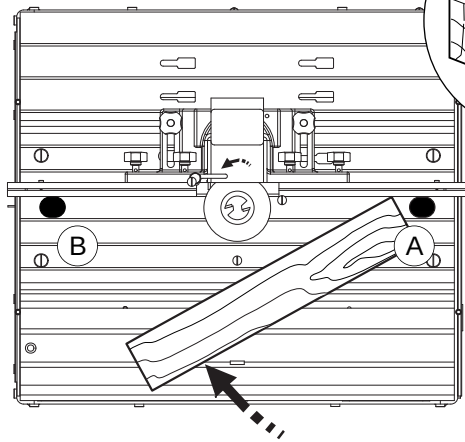


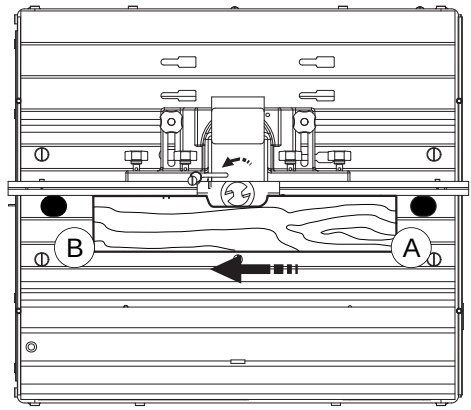


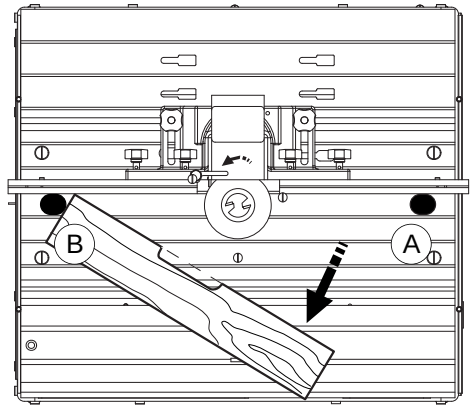
Stopped Moulding ⚠

1. Isolate from power supply.
2. Fit cutter.
3. Set back fence position. Fit some stops to back fence using cramps.
4. Fit guard.
5. Check all knobs are tight
6. Plug into power supply.
7. Switch on.
8. Drop material against infeed stop A and pivot into cutter.
9. Feed right to left, until reaching outfeed limit stop B.
10. Pivot at outfeed stop.
11. Switch off.



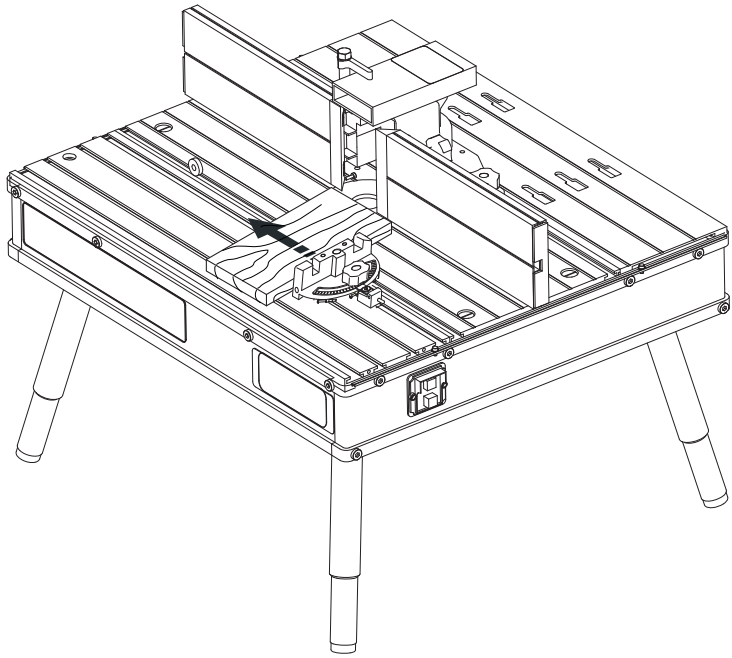






Mitre Fence

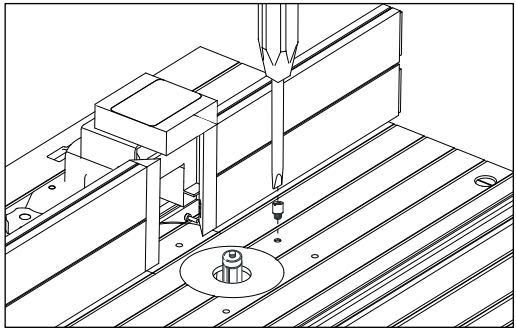
1. Isolate from power supply.
2. Fit cutter.
3. Adjust angle of mitre fence by loosening knob and turning protractor head to line up angle required with arrow.
4. Place component onto mitre fence.
5. Plug into power supply.
6. Feed right to left holding component securely.
7. Switch off.

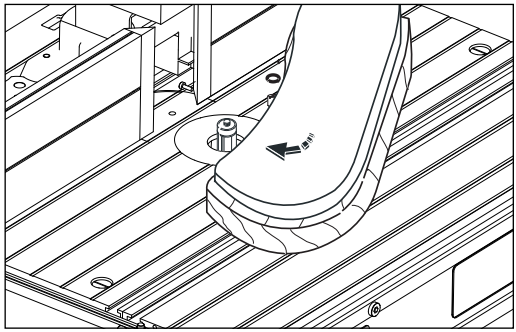


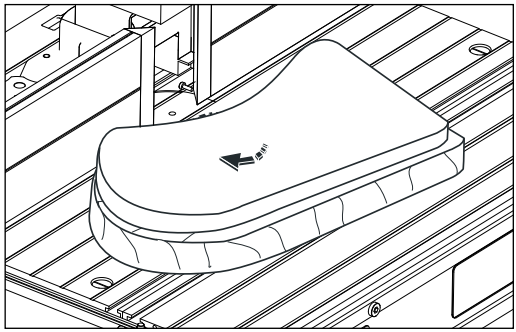
Lead-on Pin

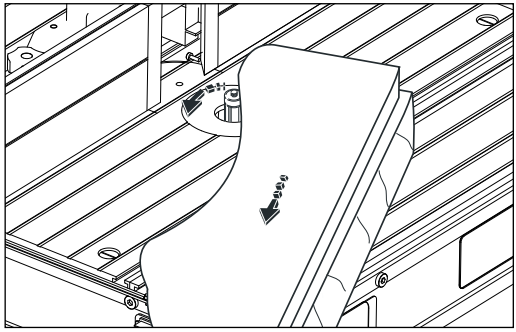
1. Isolate from power supply.
2. Fit lead-on pin into threaded hole using a slotted screwdriver.
3. Move back fence back.
4. Fit self guided cutter.
5. Fit top guard.
6. Plug into power supply.
7. Support component onto the lead-on pin and swing into cutter and contact bearing guide.
8. Mould component.
9. Switch off.

Guard removed for clarity. Ensure guard is fitted when using self guided cutters.







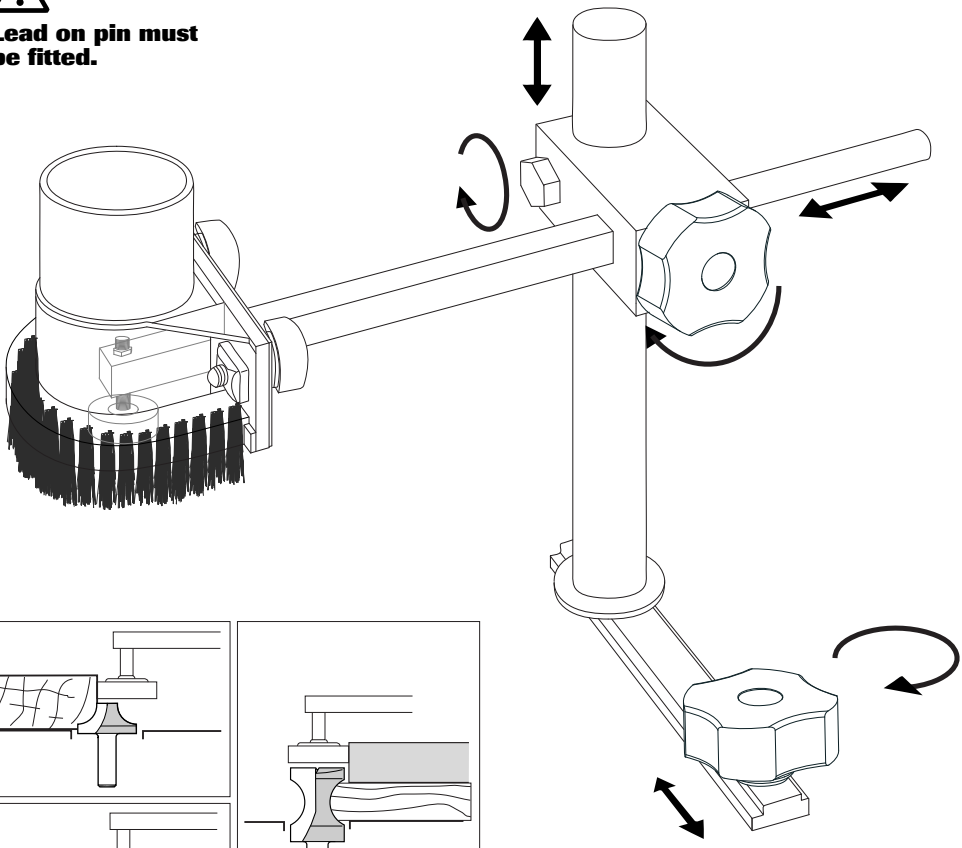


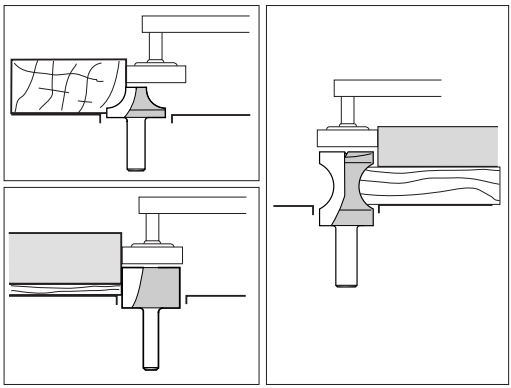
OPTIONAL ACCESSORY

COPY FOLLOWING ATTACHMENT PRT/01

For use with unguided router cutters.

Lead on pin must be fitted.





MAINTENANCE

The router table has been designed to operate over a long period of time with a minimum of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

- Replace the cutter insert when worn out.

- **Cleaning**
  Keep the grooves clear of sawdust.
  Regularly clean the table with a soft cloth.

- **Lubrication**
  Your router table requires no additional lubrication.

RECYCLING

Router table, accessories and packaging should be sorted for environmentally friendly recycling.

GUARANTEE

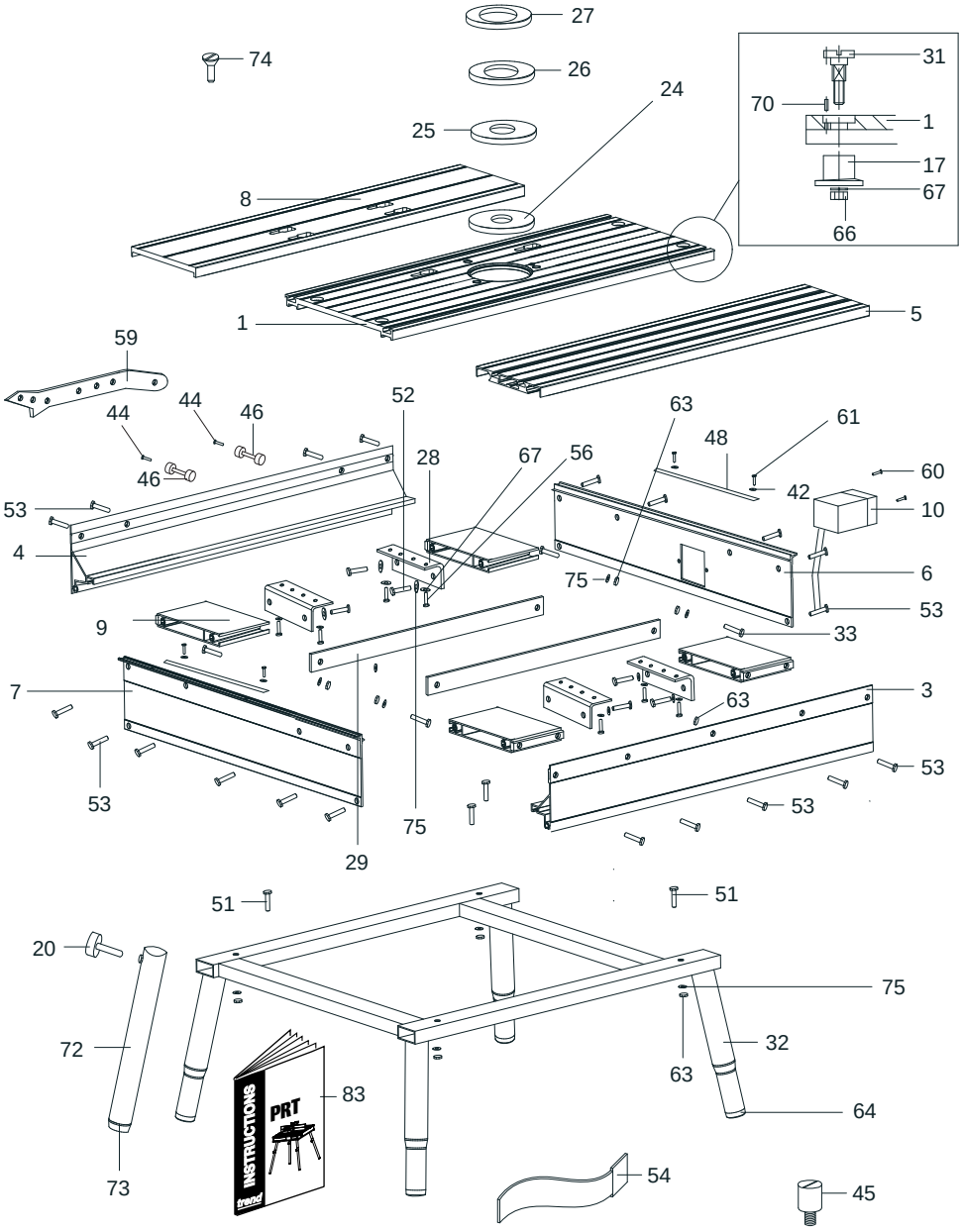
The router table carries a manufacturers guarantee in accordance with the conditions on the enclosed guarantee card.

PRT – SPARE PARTS LIST			V1.0 05/2003
No.	**Qty.**	**Desc.**	**Ref.**
1	1	Extrusion Top Middle	WP-PRT/01
2	0	Back Fence Complete	WP-PRT/02
3	1	Extrusion Side Front	WP-PRT/03
4	1	Extrusion Side Back	WP-PRT/04
5	1	Extrusion Top Front	WP-PRT/05
6	1	Extrusion Side Left	WP-PRT/06
7	1	Extrusion Side Right	WP-PRT/07
8	1	Extrusion Top Back	WP-PRT/08
9	4	Extrusion Bracket Front	WP-PRT/09
10	1 0 0	No Volt Release Switch 230V UK Plug No Volt Release Switch 230V Euro No Volt Release Switch 115V UK	WP-PRT/10 WP-PRT/EURO WP-PRT/10L
11	1	Pivot Guard Housing	WP-PRT/11
12	1	Pivot Guard Slider	WP-PRT/12
13	1	Pivot Guard Clamping Wedge	WP-PRT/13
14	1	Pivot Guard Cam Locking Lever	WP-PRT/14
15	2	Cheek End Cap Angled	WP-PRT/15
16	2	Cheek End Cap	WP-PRT/16
17	4	Extrusion Cam Lock	WP-PRT/17
18	2	Finger Pressure Only	WP-PRT/18
19	8	Lobe Knob 40mm Dia M8 Female	WP-PRT/19
20	4	Lobe Knob 40mm Dia M8 x 15mm Male	WP-PRT/20
21	1	Lobe Knob 30mm for Guard M8 Female	WP-PRT/21
22	1	Clear Visor	WP-PRT/22
23	7	Screw Self Tapping Csk 3mm x 9.5mm Pozi	WP-PRT/23
24	1	Insert Ring 20mm ID	WP-PRT/24
25	1	Insert Ring 35mm ID	WP-PRT/25
26	1	Insert Ring 54mm ID	WP-PRT/26
27	1	Insert Ring 68mm ID	WP-PRT/27
28	4	Extrusion Support Bracket	WP-PRT/28
29	2	Extrusion Vertical Support	WP-PRT/29
30	1	Pivot Guard Spacer Plate	WP-PRT/30
31	4	Extrusion Lock Screw M6 x 27mm Slot	WP-PRT/31
32	1	Table Frame Welded	WP-PRT/32
33	4	Set Screw Hex M8 x 22mm	WP-PRT/33
34	1	Side Pressure Holder	WP-PRT/34
35	2	Back Fence Fixing Bolt M8	WP-PRT/35
36	1	Pivot Guard Slider Bolt M8 x 150mm	WP-PRT/36
37	1	Pivot Guard Slider Spring	WP-PRT/37
38	1	Pivot Guard Hinge	WP-PRT/38
39	1	Mitre Fence Complete	MITRE/1
40	2	Sliding Extrusion Cheek	WP-PRT/40
41	0	Side Finger Pressure Assembly	PRESSURE/2
42	4	Washer Rectangle for Scale	WP-PRT/42

PRT – SPARE PARTS LIST			V1.0 05/2003
No.	**Qty.**	**Desc.**	**Ref.**
43	1	Cam Lever Lock Bush 12mm	WP-PRT/43
44	2	Pushstick Park Screw M4 x 20mm Pozi	WP-PRT/44
45	1	Lead-On Pin M6	WP-PRT/45
46	2	Pushstick Park Bush	WP-PRT/46
47	1	Cam Lever Set Screw M8 x 60mm	WP-PRT/47
48	2	Scale	WP-PRT/48
49	4	Cheek T Slot Bolt M8 x 27MM	WP-PRT/49
50	1	Washer 8.5mm x 15.8mm x1.8mm	WP-WASH/15
51	4	Set Screw Hex Bolt M8 x 35mm	WP-BOLT/10
52	8	Set Screw Hex Bolt M8 x 16mm	WP-BOLT/11
53	20	Machine Screw Cap M8 x16mm Socket	WP-SCW/92
54	1	Router Switch Lock	PRT/LOCK
55	2	Machine Screw Cap M6 x 16mm Socket	WP-SCW/87
56	8	Screw Hex Bolt M6 x 8mm Socket	WP-SCW/88
57	2	Machine Screw Csk M6 x 20mm Socket	WP-SCW/89
58	2	Screw Self Tapping Pan No 12 x 32mm Pozi	WP-SCW/106
59	1	Push Stick	PUSHSTICK/1
60	2	Screw Self Tapping Pan 4.2mm x 13mm Pozi	WP-PRT/60
61	4	Machine Screw Cap M4 x 6mm Socket Slot For Scale	WP-PRT/61
62	1	Nut Hex M8	WP-NUT/08
63	8	Nut Nylon M8	WP-NUT/09
64	4	Short Leg Plastic Foot 30mm	WP-PRT/64
65	1	Back Fence Casting	WP-PRT/65
66	4	Nut Hex M6	WP-NUT/06
67	13	Washer 6.6mm x 12mm x 1.6mm	WP-WASH/11
68	1	Spacer 8mm Bore	WP-PRT/68
69	20	Washer 8.3mm x 24mm x 1.8mm	WP-PRT/69
70	4	Pin For Extrusion Cam Lock	WP-PRT/70
71	1	Cam Lock Washer 12mm	WP-PRT/71
72	4	Floor Leg	WP-PRT/72
73	4	Floor Leg Rubber Foot	WP-PRT/73
74	3	Machine Screw Csk M6 x18mm Slot	WP-SCW/86
75	20	Washer 8.3mm x 15.8mm x 1.6mm	WP-WASH/15
76	1	Washer 6.4mm x 16mm x 1.0mm	WP-PRT/76
77	1	Mitre Fence Location	WP-PRT/77
78	1	Mitre Fence Body	WP-PRT/78
79	1	Mitre Fence Knob M6 x 20mm Male	WP-PRT/79
80	1	Mitre Fence Rail and Index Head	WP-PRT/80
81	3	Nut Hex M5	WP-NUT/05
82	3	Machine Screw Pan M5 x 20mm Slot	MANU/PRT
83	1	Instruction Manual	MANU/PRT
PRT/01 (Optional)			
83	1	Copy Follower Attachment	PRT/01

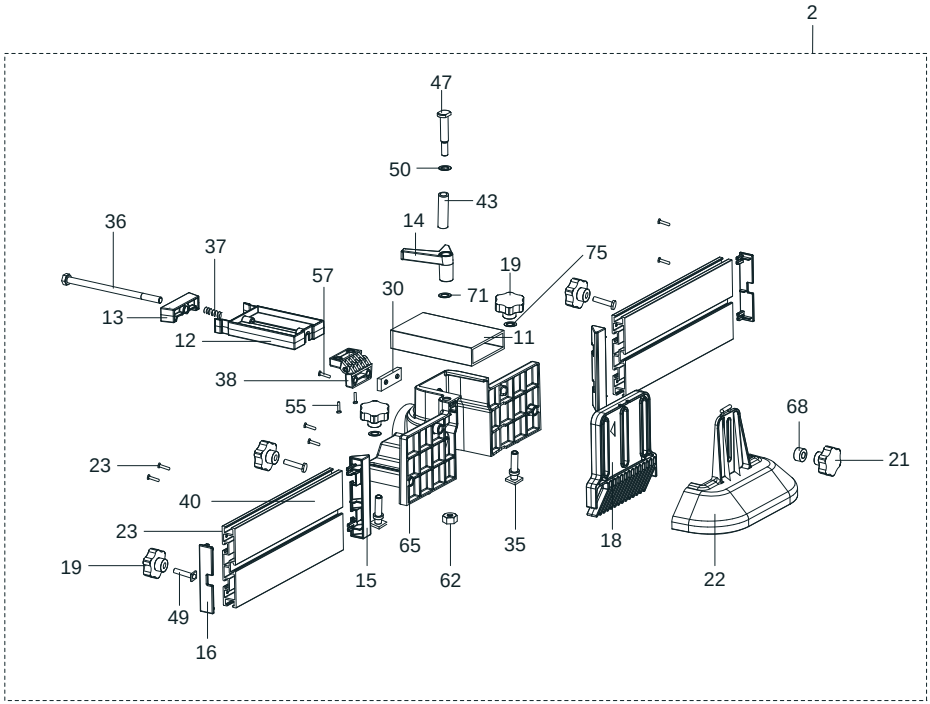
PRT – SPARE PARTS DIAGRAM

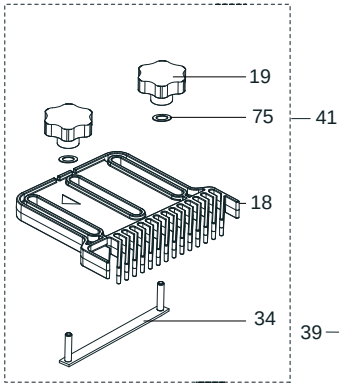
V1.0 05/2003

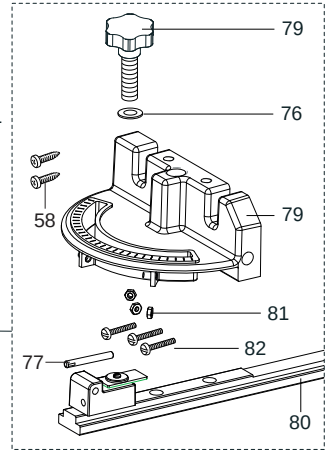


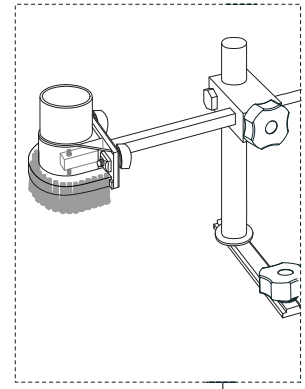
PRT – SPARE PARTS DIAGRAM

V1.0 05/2003









MANU/PRT v1.0

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RECYCLABLE

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